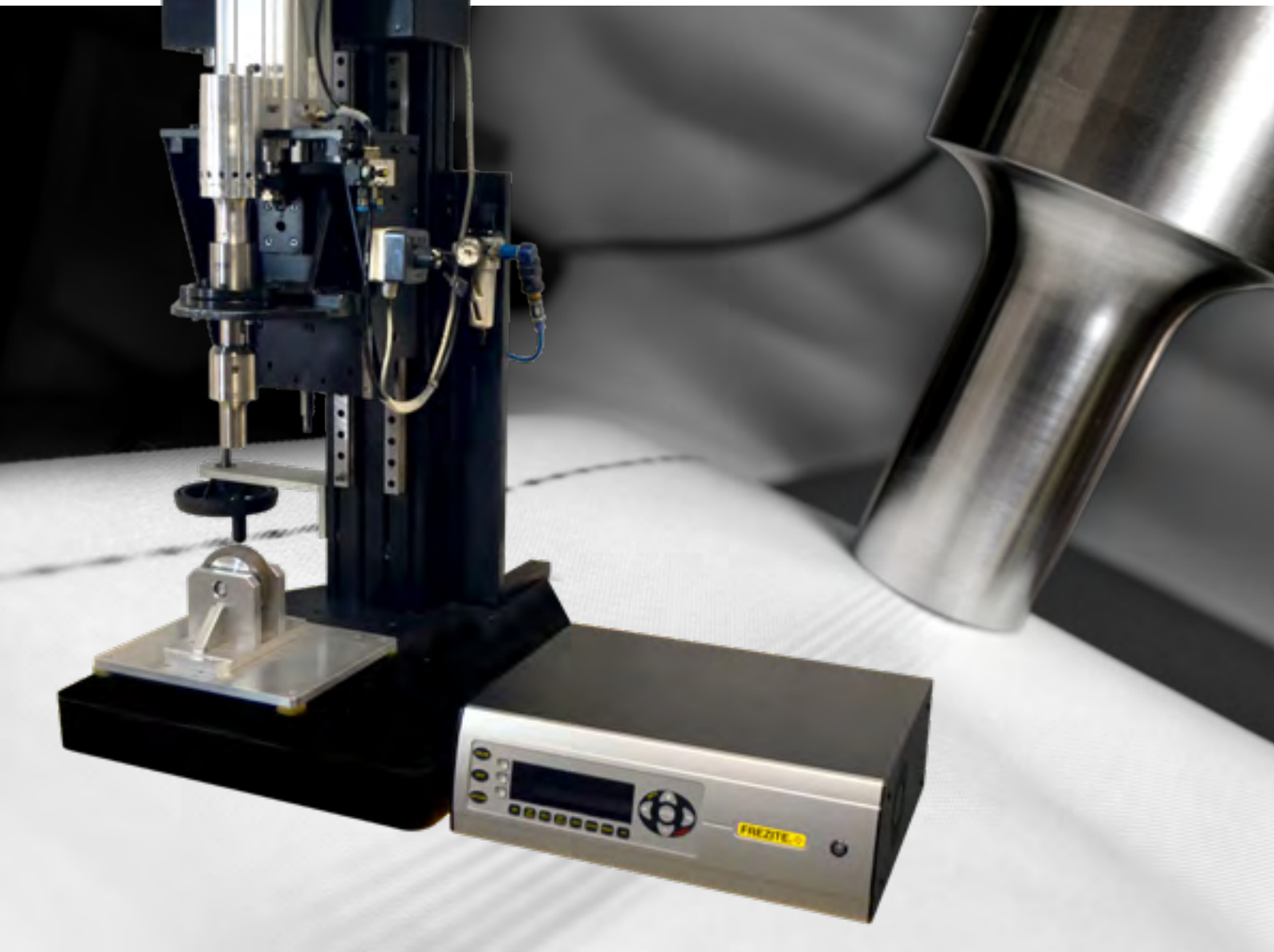
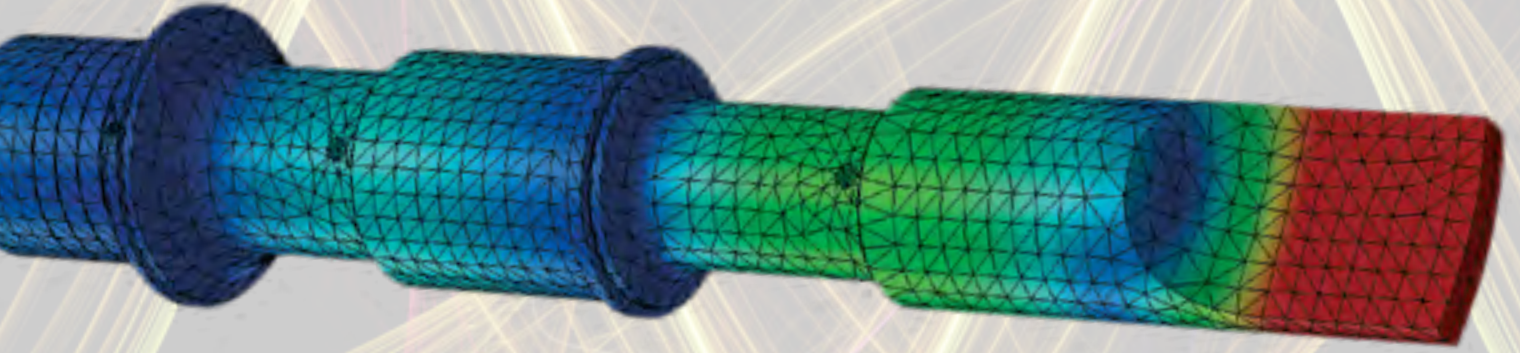




Cutting and Welding Systems by Ultrasound





Ultrasound System

The experience acquired by FREZITE over more than four decades of existence, along with the innovative spirit and continued investment in cutting-edge technology, led the company to develop the area of cutting and welding by ultrasound.

In this way FREZITE presents a more effective answer to the extensive and growing number of materials, their applications and transformation processes increasingly common in the plastics, textile, automotive, food industries, among others.

In the various sectors we create customized solutions oriented to maximum efficiency in production, ensuring profitability for our customers.



Components

- **High Frequency Generator** – depending on the requirements and characteristics of each application, FREZITE presents high frequency generator solutions of 20, 30 or 40 kHz, with different power and control options.
- **Transducer** – the function of the transducer is to convert the high frequency produced by the generator in mechanical vibration.
- **Booster** – multiplies the vibration amplitude between the transducer and the sonotrode.
- **Sonotrode** – the sonotrode is the component that is in direct contact with the material to be processed, being its configuration and vibration characteristics defined according to the application.



Generator

With frequencies of 20, 30 and 40 kHz.



Transducer

Standard components for frequencies of 20, 30 and 40 kHz.



Booster

Allows different earnings: x2, x0.5 or customized.



Sonotrode

Presents different settings, depending on the application.

Advantages

Ultrasonic Welding

- No glues or adhesives needed;
- Short welding time (in the order of tenths of a second);
- Flexible and energy efficient system;
- Avoids material damage (the scratching, in the case of fabrics);
- Eliminates the risk of tissue burns;
- Prevents the emission of toxic fumes;
- Operates cold – eliminating system downtime for heating;
- Ensures cut and fusion in the same operation.

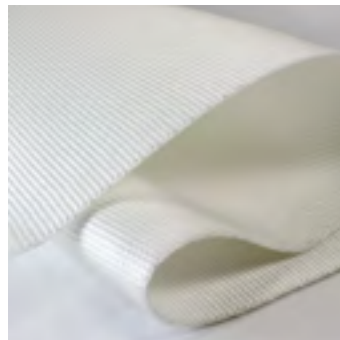
Ultrasonic Cutting

- High cutting accuracy;
- Allows cuts in different paths;
- Ensures excellent cutting quality;
- Reduces cutting stresses, avoiding product deformation;
- Reduces waste resulting from cutting;
- Cutting speed significantly increased;
- Flexible, easy integration into existing production lines;
- Ensures clean, consistent and uniform cutting.

Target Industries



Packaging



Textile



Plastic components



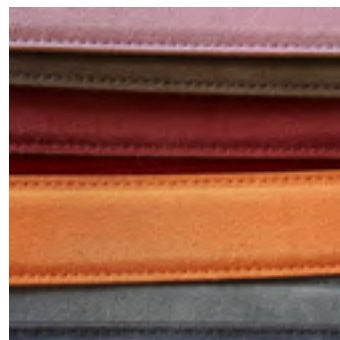
Medical devices and protective gear



Food



Automotive
(car covers, airbags)



Leather and other materials



Table of Compatibility of Thermoplastics in Ultrasonic Welding

| | ABS | ABS / Polycarbonate | Acetal (POM – Polyoxymethylene) | Acrylic | Acrylic Multipolymer | Liquid Crystal Polymers | Nylon | Phenylene Oxide (PPO) | Polycarbonate | Polycarbonate / Polyester | Polyester (PBT) | Polyester (PET) | Polyetherether Ketone | Polyetherimide (PEI) | Polyethylene (PE) | Polyphenylene Ether / Oxide | Polyphenylene Sulfide (PPS) | Polypropylene (PP) | Polystyrene | Polysulfone (PSU) | Polyvinylchloride (Rigid PVC) | *SAN / NAS | Styrene Block Copolymers (SBC) |
|---------------------------------|-----|---------------------|---------------------------------|---------|----------------------|-------------------------|-------|-----------------------|---------------|---------------------------|-----------------|-----------------|-----------------------|----------------------|-------------------|-----------------------------|-----------------------------|--------------------|-------------|-------------------|-------------------------------|------------|--------------------------------|
| ABS | ■ | ■ | | ■ | | | | | | | | | | | | | | | | | | | □ |
| ABS / Polycarbonate | ■ | ■ | | □ | | | | | □ | | | | ■ | | | | | | | □ | | | |
| Acetal (POM – Polyoxymethylene) | | | ■ | | | | | | | | | | | | | | | | | | | | |
| Acrylic | ■ | □ | | ■ | □ | | | | ■ | □ | | | | | | | | | | | | □ | □ |
| Acrylic Multipolymer | ■ | □ | | □ | ■ | | | | | | | | | | | | | | | | | □ | |
| Liquid Crystal Polymers | | | | | | ■ | | | | | | | | | | | | | | | | | |
| Nylon | | | | | | | ■ | | | | | | | | | | | | | | | | |
| Phenylene Oxide (PPO) | | | | | | | | ■ | □ | | | | | | | | | | | ■ | | □ | |
| Polycarbonate | | ■ | | ■ | | | | | ■ | □ | | | | | | | | | | | | | |
| Polycarbonate / Polyester | | □ | | □ | | | | | □ | ■ | □ | | | | | | | | | | | | |
| Polyester (PBT) | | | | | | | | | | □ | ■ | | | | | | | | | | | | |
| Polyester (PET) | | | | | | | | | | | | ■ | | | | | | | | | | | |
| Polyetherether Ketone | | | | | | | | | | | | | ■ | | | | | | | | | | |
| Polyetherimide (PEI) | | | | | | | | | | | | | | ■ | | | | | | | | | |
| Polyethylene (PE) | | | | | | | | | | | | | | | ■ | | | | | | | | |
| Polyphenylene Ether / Oxide | | | | | | | | | | | | | | | | ■ | | | | | | | |
| Polyphenylene Sulfide (PPS) | | | | | | | | | | | | | | | | | ■ | | | | | | |
| Polypropylene (PP) | | | | | | | | | | | | | | | | | | ■ | | | | | |
| Polystyrene | □ | | | | | | | ■ | | | | | | | | | | | | ■ | | □ | □ |
| Polysulfone (PSU) | | | | | | | | | | | | | | | | | | | | | ■ | | |
| Polyvinylchloride (Rigid PVC) | | | | | | | | | | | | | | | | | | | | | | ■ | |
| *SAN / NAS | □ | | | □ | □ | | | □ | | | | | | | | | | | | | | □ | ■ |
| Styrene Block Copolymers (SBC) | □ | | | □ | | | | | | | | | | | | | | | | | | | ■ |

*Poly (Styrene Maleic Anhydride) / Methyl Styrene Methacrylate Copolymer

■ Good compatibility □ Variable compatibility, depending on material composition

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